

WEST VIRGINIA ADMINISTRATIVE REGULATIONS

Subject: Regulation VII - "To Prevent and Control Particulate Air Pollution From  
Manufacturing Process Operations."

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#### ABSTRACT

These amendments to Regulation VII (1980) were adopted by the Commission on the 11th day of August, 1982, and were filed with the Secretary of State on August 13, 1982 and with the Legislative Rule-Making Review Committee on August 13, 1982. These amendments were approved for promulgation by the Legislature and promulgated by the Commission on April 27, 1983 with an effective date of May 27, 1983 and filed with the Secretary of State April 27, 1983. This regulation, as amended, shall be retitled Regulation VII (1983).

The amendments to Regulation VII (1974) were adopted by the Commission on the 23rd day of February, 1979. Regulation VII (1974), as amended, was retitled Regulation VII (1980) and became effective April 8, 1980, and was filed with the Secretary of State March 30, 1979, and superseded Regulation VII (1974). The amendments to Regulation VII (1970) were adopted by the West Virginia Air Pollution Control Commission on the 28th day of August 1974, and became effective October 1, 1974, and were filed with the Secretary of State August 30, 1974. Regulation VII (1970), as amended, was retitled Regulation VII (1974). Regulation VII (1970) was adopted by the West Virginia Air Pollution Control Commission on the 27th day of May 1970, and became effective July 1, 1970 and was filed with the Secretary of State May 28, 1970.

Title 45  
Legislative Rule

~~WEST VIRGINIA ADMINISTRATIVE REGULATIONS~~  
Air Pollution Control Commission

~~Chapter 16-20~~  
Series VII 7  
(1983)

FILED IN THE OFFICE OF  
A. JAMES MANCHIN  
SECRETARY OF STATE  
THIS DATE 4/27/83  
Administrative Law Division

Subject: ~~Regulation VII~~ - "To Prevent and Control Particulate

Air Pollution From Manufacturing Process Operations."

Section 01 General

0.01. Scope.

*Series 7*  
The purpose of ~~Regulation VII~~ is to prevent and control particulate air pollution from manufacturing process operations.

0.02. Authority. *W.Va. Code § 16-20-5*

This regulation is issued under the authority of the West Virginia Code, Chapter 16, Article 20, Section 5. This regulation relates to West Virginia Code, Chapter 16, Article 20, Sections 1 through 13 inclusive.

0.03. Filing Date.

This regulation was promulgated or last amended on the 27th day of April, 1983, was filed with the office of the Secretary of State the 27th day of April, 1983. Further, this regulation was filed pursuant to West Virginia Code, Chapter 29A, Article 2, Section 5 on the 30th day of December, 1982 in the office of the Secretary of State.

0.04. Effective Date.

The effective date of this regulation is the 27th day of May, 1983.

0.05. Type.

This regulation is a legislative rule as defined in West Virginia Code, Chapter 29A, Article 2.

Section 1.2 Definitions.

- 1.01. "Air Pollution", 'statutory air pollution' shall have the meaning ascribed to it in Section Two of Chapter Sixteen, Article Twenty of the Code of West Virginia, as amended.
- 1.02. "Commission" shall mean the West Virginia Air Pollution Control Commission.
- 1.03. "Director" shall mean the Director of the West Virginia Air Pollution Control Commission.
- 1.04. "Person" shall mean any and all persons, natural or artificial, including the State of West Virginia or any other state, the United States of America, any municipal, statutory, public or private corporation organized or existing under the laws of this or any other state or country, and any firm, partnership or association of whatever nature.
- 1.05. "Particulate Matter" shall mean any material, except uncombined water, that exists in a finely divided form as a liquid or solid.
- 1.06. "Smoke" shall mean small gasborne and airborne particulate matter emitted in sufficient numbers to be visible.

- 1.07. "Opacity" shall mean the degree to which emissions reduce the transmission of light and obscure the view of an object in the background.
- 1.08. "Ringelmann Smoke Chart" shall be the Ringelmann's Scale for Grading the Density of Smoke published by the U. S. Bureau of Mines or any chart, recorder, indicator, or device which is standardized method for the measurement of smoke density which is approved by the Commission as the equivalent of said Ringelmann Scale.
- 1.09. "Fugitive Particulate Matter" shall mean any and all particulate matter generated by any manufacturing process which, if not confined, would be emitted directly into the open air from points other than a stack outlet.
- 1.10. "Fuel" shall mean any form of combustible matter (solid, liquid, vapor, or gas) that is used as a source of heat.
- 1.11. "Air Pollution Control Equipment" shall mean any equipment used for collecting or converting smoke and/or particulate matter for the purpose of preventing or reducing emission of these materials into the open air.
- 1.12. "Standard Conditions" shall mean for the purposes of this regulation a temperature of 68°F and a pressure of 29.92 inches of mercury column.
- 1.13. "Stack" for the purpose of this regulation, shall mean but not be limited to any duct, control equipment exhaust, or similar apparatus, which is designed to vent gases containing particulate matter into the open air.
- 1.14. "Plant" shall mean and include all equipment, grounds, source operations, and any manufacturing process(es) utilized in an integral complex.
- 1.15. "Manufacturing Process" shall mean any action, operation or treatment embracing chemical, industrial, or manufacturing efforts, and employing,

for example, heat treating furnaces, by-product coke plants, core-baking ovens, mixing kettles, cupolas, blast furnaces, open hearth furnaces, heating and reheating furnaces, puddling furnaces, sintering plants, electric steel furnaces, ferrous and non-ferrous foundries, kilns, stills, driers, crushers, grinders, roasters, and equipment used in connection therewith, and all other methods or forms of manufacturing or processing that may emit smoke, particulate matter, or gaseous matter.

1.16. "Process Weight" shall mean that total weight of all materials introduced into a source operation, excluding solid, liquid, and gaseous fuels used solely as fuels, and excluding all process and combustion air.

1.17. "Process Weight Rate" shall mean a rate established as follows:

(a) For continuous or long-run steady-state source operations, the total process weight for the entire period of continuous operation or for a typical portion thereof, divided by the number of hours of such period or portion thereof.

(b) For cyclical or batch unit operations, or unit processes, the total process weight for a period that covers a complete operation or an integral number of cycles, divided by the hours of actual process operation during such a period.

Where the nature of any process or operation or the design of any equipment is such as to permit more than one interpretation of this definition, the interpretation that results in the minimum value for allowable emission shall apply.

- 1.18. "Physical Change" shall mean for the purpose of this regulation, any change in a substance which does not change the properties of the substance. Such changes include but are not limited to crushing, grinding, drying, change of state and sizing.
- 1.19. "Chemical Change" shall mean for the purposes of this regulation, any change in a substance which does change the properties of the substance and by which a new substance is formed.
- 1.20. "Source Operation" shall mean the last operation in a manufacturing process preceding the emission of air contaminants which operation:
- (a) Results in the separation of air contaminant from the process materials or in the conversion of the process materials into air contaminants; and
  - (b) Is not an air pollution abatement operation.
- 1.21. "A Duplicate Source Operation" shall mean any combination of two or more individual source operations of any size that have the same nomenclature, either formerly adopted and/or commonly sanctioned by usage such as but not limited to two or more rotary driers, basic oxygen furnaces, or electric arc furnaces contained in the same plant.
- 1.22. "Source Operation Type" shall mean a categorization established as follows:
- (a) Type 'a' shall mean any manufacturing process source operation involving glass melting, calcination or physical change except as noted in Type 'c' below.

(b) Type 'b' shall mean any metallurgical manufacturing process source operation. Gray iron cupolas located in the counties of Brooke, Hancock, Ohio, Marshall, and Kanawha; and the Magisterial Districts of Valley (Fayette County), Scott and Pocatalico (Putnam County), Tygart (Wood County), and Union and Winfield (Marion County west of I-79) shall be classified as Type 'b' source operations.

(c) Type 'c' shall mean any wet cement manufacturing process source operation which is used for the primary purpose of calcination. Gray iron cupolas located in the areas of the state other than those defined in Subsection ~~1.22(b)~~<sup>2.22(b)</sup> shall be classified as Type 'c' source operations.

(d) Type 'd' shall mean any manufacturing process source operation in which materials of any origin undergo a chemical change unless otherwise classified.

Where the nature of any process or operation or the design of any equipment is such as to permit more than one interpretation of source operation type, the interpretation of the Commission shall apply.

1.23. "By-Product Coke Production Facility" shall mean the production of coke by the destructive distillation of coal in recovery type ovens in which gaseous and liquid distillates are separated and recovered as by-products, and includes any on-site coal preparation, charging, coking, coke pushing, hot coke transfer, coke quenching, coke handling and the separation and preparation of distillates.

1.24. "Non-Recovery Coke Production Facility" shall mean the destructive distillation of coal in which the gaseous and liquid distillates are separated

from coal, but not recovered as by-products, and includes any on-site coal preparation, charging, coking, coke pushing, hot coke transfer, coke quenching and coke handling.

- 1.25. "Offtake Piping" shall mean the piping that transports gaseous by-products of the coking cycle from an oven to the coke oven gas collector main, such as standpipes, standpipe caps, goosenecks and slipjoints.
- 1.26. "Coke Battery Topside" shall mean the top of the coke battery including, but not necessarily limited to, charging ports, charging port lids, inspection lids, refractory ceiling, offtake piping and the coke oven gas collector main.
- 1.27. "Topside Emissions" shall mean any smoke and/or particulate matter emissions from one or more points on the topside of a coke oven battery excluding charging emissions.
- 1.28. "Charging Operation" shall mean any operation or procedure by which coal is introduced into a coke oven. For coke oven batteries employing larry cars, the charging operation shall begin when the gate(s) on the larry car coal hopper is (are) opened, or the mechanical feeders start the flow of coal into the first charging port(s) until the oven is completely charged and the last charging port lid is seated.
- 1.29. "Charging Port" shall mean any opening through which coal is, or may be, introduced into a coke oven, whether or not such opening is regularly used for that purpose.
- 1.30. "Charging Emissions" shall mean any smoke and/or particulate matter emissions from one or more charging ports, space between charging port

rings and oven refractory, drop sleeves, larry car hoppers, or emissions from any devices used for the capture and cleaning of emissions resulting from charging operations but shall not include emissions resulting from the temporary removal of a charging port lid for the purpose of sweeping coal spillage into the oven just charged after all lids have been seated over the charging ports following removal of the larry car.

- 1.31. "Pushing Operation" shall mean the removal of coke from a coke oven and shall begin when the coke mass starts to move and shall continue until the coke transfer car enters the quenching station.
- 1.32. "Pushing Emissions" shall mean any smoke and/or particulate matter emissions resulting from the pushing operation.
- 1.33. "Transport Emissions" shall mean any smoke and/or particulate matter emissions which are emitted once the transport of the hot coke begins during the pushing operation and continues until the coke transfer car enters the quenching station.
- 1.34. "Door Area" shall mean the vertical face of a coke oven between two adjacent buckstays.
- 1.35. "Door Area Emissions" shall mean any smoke and/or particulate matter emissions from any door area including, but not limited to, emissions from the door, chuck door, door seal, jamb, or refractory.
- 1.36. "Quenching Operation" shall mean the process by which the combustion of hot coke is stopped by application of water or any other procedure achieving the same effect.

- 1.37. "Quenching Emissions" shall mean any smoke and/or particulate matter emissions resulting from the quenching operation.

Other words and phrases used in this regulation, unless otherwise indicated, shall have the meaning ascribed to them in Section Two of Chapter Sixteen, Article Twenty of the Code of West Virginia, as amended.

Section <sup>2</sup><sub>3</sub> Emission of Smoke and/or Particulate Matter Prohibited and Standards of Measurement.

- 2.01. No person shall cause, suffer, allow or permit emission of smoke and/or particulate matter into the open air from any process source operation which is darker in shade or appearance than that designated as No. 1 Ringelmann or twenty (20) percent opacity, except as noted in Subsections ~~2.02, 2.03, 2.04, 2.05, 2.06, and 2.07~~ <sup>3.2, 3.3, 3.4, 3.5, 3.6 and 3.7</sup>
- 2.02. The provisions of Subsection ~~2.01~~ <sup>3.1</sup> shall not apply to smoke and/or particulate matter emitted from any process source operation which is less than No. 2 Ringelmann or forty (40) percent opacity for any period or periods aggregating no more than five (5) minutes in any sixty (60) minute period.
- 2.03. No person shall cause, suffer, allow, or permit the emission of smoke and/or particulate matter into the open air in excess of the following provisions from the operation of a by-product coke production facility in production on the effective date of this regulation or a by-product coke production facility which is constructed as a replacement for a by-product coke production facility which shut down not more than three (3) years prior to the effective date of this regulation:

(a) Charging emissions from charging of any four consecutive ovens shall not exceed an aggregate time of more than one hundred (100) seconds.

(b) Pushing emissions from pushing shall be vented into air pollution control equipment. Particulate matter emissions discharged from this air pollution control equipment shall not exceed a mass particulate rate as determined by the following formula:

$$E = C \cdot 09$$

Where E = particulate matter emissions rate in pounds per push  
and C = actual charge of coal in tons per oven.

The smoke and/or particulate matter emissions discharged from this air pollution control equipment and noncaptured pushing emissions shall not exceed twenty (20) percent opacity.

(c) Transport emissions from an enclosed quench car shall not exceed twenty (20) percent opacity. Transport emissions from an open quench car shall not exceed ten (10) percent opacity except that batteries employing pushing emissions control systems that were constructed prior to July 1, 1982 and which do not involve enclosed quench cars during transport shall meet the provisions of Sections <sup>3.1</sup>~~2.01~~ and <sup>3.2</sup>~~2.02~~

(d) Coke sidesheds and similar structures used to capture pushing emissions shall be designed and operated so as to prevent the escape of smoke and/or particulate matter from points other than the stack of the air pollution control equipment.

(e) Coke oven topside emissions shall not exceed the following:

(1) No more than two (2) percent of the charging ports or charging port lids shall have smoke and/or particulate matter emissions excluding the last oven charged.

(2) No more than ten (10) percent of the offtake piping shall have smoke and/or particulate matter emissions.

(3) No smoke and/or particulate matter emissions are permitted from the coke oven gas collector main or any other topside point except as provided by ~~2.03(e)(1) or 2.03(e)(2)~~ <sup>3.3(e)(1) or 3.3(e)(2)</sup>.

(f) No more than ten (10) percent of the door areas of operating coke ovens shall have door area emissions, excluding the door areas representing the last oven charged.

(g) Quench towers shall employ as a minimum good baffle design with make-up water from the receiving stream, except that the blowdown from scrubbers of a pushing emission control system, dedicated to a specific battery, may be used as make-up water for the quench tower of that battery so long as suspended solids do not exceed 200 milligrams per liter. For batteries which this section applies the receiving stream shall be the Ohio River.

(h) Smoke and/or particulate matter emissions from combustion stacks shall meet the requirements of Subsections <sup>3.1</sup> ~~2.01~~ and <sup>3.2</sup> ~~2.02~~ and shall not exceed a concentration of 0.040 grains per dry standard cubic foot.

(i) Good operating practices must be maintained to prevent the atmospheric entrainment of particulate matter resulting from the spillage or other deposition of coal and/or coke.

2.04. No person shall cause, suffer, allow, or permit the emission of smoke and/or particulate matter into the open air in excess of the following provisions from the operation of a new by-product coke production facility, other than a replacement by-product coke production facility that is constructed as per the provisions of Subsection ~~2.06~~, that begins production after the effective date of this regulation: <sup>3.3</sup>

(a) Charging emissions from the charging of any four consecutive ovens shall not exceed an aggregate time of more than sixty (60) seconds.

(b) Pushing emissions from pushing shall be vented into air pollution control equipment. The particulate matter emissions discharged from this air pollution control equipment shall not exceed a mass emission rate of 0.04 lb/ton of coal charged. The smoke and/or particulate matter emissions discharged from this air pollution control equipment and non-captured pushing emissions shall not exceed twenty (20) percent opacity.

(c) Transport emissions from an enclosed quench car shall not exceed twenty (20) percent opacity. Transport emissions from an open quench car shall not exceed ten (10) percent opacity.

(d) Coke side sheds and similar structures used to capture pushing and/or quenching emissions shall be designed and operated so as to prevent the escape of smoke and/or particulate matter emissions from points other than the stack of the air pollution control equipment.

(e) Coke oven topside emissions shall not exceed the following:

(1) No more than two (2) percent of the charging ports or charging port lids shall have smoke and/or particulate matter emissions excluding the last oven charged.

(2) No more than five (5) percent of the offtake piping shall have smoke and/or particulate matter emissions.

(3) No smoke and/or particulate matter emissions are permitted from the coke oven gas collector main or any other topside point, except as provided by ~~2.04(e)(1) and 2.04(e)(2)~~ <sup>3.4(e)(1) and 3.4(e)(2)</sup>.

(f) No more than eight (8) percent of the door areas of operating coke ovens shall have door area emissions, excluding the door areas representing the last oven charged. Any battery affected by Subsection ~~2.04~~ <sup>3.4</sup> shall be constructed in a manner that will allow for the retrofitting of the battery with hooding to capture door emissions and air pollution control equipment designed to at least a ninety (90) percent particulate control efficiency.

(g) Quench towers shall employ, as a minimum, multiple row baffles and use make-up water not to exceed 800 milligrams per liter of total dissolved solids and 100 milligrams per liter of total suspended solids.

(h) Smoke and/or particulate matter emissions from combustion stacks shall meet the requirements of Subsections ~~2.04~~ <sup>3.1</sup> and ~~2.02~~ <sup>3.2</sup> and shall not exceed a grain loading of 0.025 grains per dry standard cubic foot.

(i) Good operating practices must be maintained to prevent the atmospheric entrainment of particulate matter resulting from the spillage or other deposition of coal/coke.

2.05. No person shall cause, suffer, allow, or permit the emissions of smoke and/or particulate matter into the open air in excess of the following provisions from the operation of a non-recovery coke production facility:

(a) Charging emissions from charging of any five (5) consecutive ovens shall not exceed an aggregate time of more than fifty (50) seconds.

(b) No more than two (2) percent of the coal charging ports shall have smoke and/or particulate matter emissions.

(c) No more than two (2) percent of the coke oven doors shall have smoke and/or particulate matter emissions excluding the ovens being charged and/or pushed.

(d) Pushing emissions shall be vented to air pollution control equipment. The particulate matter emissions from this air pollution control equipment shall not exceed a mass emission rate as determined by the following formula:

$$E = C \cdot 0.9$$

Where E = particulate emission rate in pounds per push and C = actual charge of coal in tons per oven.

The smoke and/or particulate matter emissions discharged from the air pollution control equipment and non-captured pushing emissions shall not exceed twenty (20) percent opacity.

(e) Transport emissions from an enclosed quench car shall not exceed twenty (20) percent opacity. Transport emissions from an open quench car shall not exceed ten (10) percent opacity.

(f) Coke side sheds and similar structures used to capture pushing and/or quenching emissions, shall be designed and operated so as to prevent the escape of smoke and/or particulate matter emissions from points other than the stack of the air pollution control equipment.

(g) Quench towers shall employ as a minimum, multiple row baffles and use make-up water not to exceed 800 milligrams per liter of total dissolved solids and 100 milligrams per liter of total suspended solids.

*Stop*  
*Start*

(h) Smoke and/or particulate matter from the combustion stack shall meet the requirements of Subsections <sup>3.1</sup>~~2.01~~ and <sup>3.2</sup>~~2.02~~. The particulate emissions rate from combustion stacks shall not be greater than 0.060 grains per dry standard cubic foot or 1.0 lb/ton of coal charged, whichever is most restrictive.

(i) Good operating practices must be maintained to prevent the atmospheric entrainment of particulate matter resulting from the spillage or other deposition of coal and/or coke.

2.06. The provisions of Sections <sup>3.1</sup>~~2.01~~ or <sup>3.2</sup>~~2.02~~ shall not apply to smoke and/or particulate matter emitted from the roof monitor(s) of a basic oxygen process or from a blast furnace cast house. The following provisions will apply:

(a) Visible emissions from a basic oxygen process roof monitor shall not exceed twenty (20) percent opacity except for a period or periods

aggregating no more than three (3) minutes in any sixty (60) minute period where the average opacity for the aggregated period shall not exceed forty (40) percent opacity.

(b) Visible emissions from a blast furnace cast house shall not exceed twenty (20) percent opacity except for a period or periods aggregating no more than five (5) minutes in any sixty (60) minute period where the average opacity for the aggregated period shall not exceed forty (40) percent opacity.

2.07. No person shall cause, suffer, allow, or permit emissions of smoke and/or particulate matter into the open air from any storage structure associated with any manufacturing process.

Section <sup>3</sup>/<sub>4</sub> Control and Prohibition of Particulate Emissions by Weight from Manufacturing Process Source Operations.

3.01. No person shall cause, suffer, allow, or permit particulate matter to be vented into the open air from any type source operation or duplicate source operation, or from all air pollution control equipment installed on any type source operation or duplicate source operation in excess of the quantity specified under the appropriate source operation type in the following table:

Operating Source Operation or Total Duplicate Source Operation Process Weight Rate in Pounds Per Hour <sup>1</sup>	Maximum Allowable Total Stack Emission Rate in Pounds Per Hour For the Appropriate Pro- cess Weight and Source Operation Type <sup>1</sup>			
	Type 'a'	Type 'b'	Type 'c'	Type 'd' <sup>2</sup>
0	0	0	0	0
2,500	3	3	9	0.2
5,000	5	5	13	0.8
10,000	10	10	19	1.8
20,000	16	16	26	4.0
30,000	22	22	32	6.2
40,000	28	28	36	8.3
50,000	31	31	40	10.5
100,000	33	33	54	21.2
200,000	37	37	70	21.2
300,000	40	40	80	21.2
400,000	43	46	88	21.2
500,000	47	53	94	21.2
600,000	50	62	99	21.2
700,000	50	71	99	21.2
800,000	50	79	99	21.2
900,000	50	88	99	21.2
1,800,000 and above	50	176	99	21.2

1. For a process weight between any two consecutive process weights stated in this table, the emission limitation shall be determined by linear interpolation.

2. Type 'd' source operation stack emission rates do not apply to MINERAL ACIDS. See Subsection 3.02~~4.2~~

4.2

3.02. Mineral acids shall not be released from any type source operation or duplicate source operation or from all air pollution control equipment installed on any type source operation or duplicate source operation in excess of the quantity given in the following table:

Mineral Acid	Allowable Stack Gas Concentration in Milligrams Per Dry Cubic Meter at Standard Conditions from Source Operations or Duplicate Source Operations in Existence on the Effective Date of this Regulation	Allowable Stack Gas Concentration in Milligrams Per Dry Cubic Meter at Standard Conditions from Source Operations or Duplicate Source Operations Installed After the Effective Date of this Regulation
Sulfuric Acid Mist	70	35
Nitric Acid Mist and/or Vapor	140	70
Hydrochloric Acid Mist and/or Vapor	420	210
Phosphoric Acid Mist and/or Vapor	6	3

3.03. No person shall circumvent the provisions of this regulation by adding additional gas to any exhaust or group of exhausts for the purpose of reducing the stack gas concentration.

3.04. If a duplicate source operation that meets the requirements of this regulation is expanded or if a source operation that meets the requirements

of this regulation is expanded to form a duplicate source operation, the total allowable emission rate for the expanded portion shall be determined by the following formula:

$$R_e = \frac{W_e}{W_{et}} R_{et}$$

Where,

$R_e$  is the total allowable emission rate in pounds per hour for the new expanded portion of the duplicate source operation;

$W_{et}$  is the total operating process weight rate in pounds per hour of the source operation or duplicate source operation prior to expansion plus the operating process weight rate of the new expanded portion;

$R_{et}$  is allowable emission rate in pounds per hour found in Subsection 3.01 opposite the process weight rate,  $W_{et}$ ;  $W_e$  is the operating process weight rate in pounds per hour for the new expanded portion.

3.05. Separate stack emission rates for the new expanded portions of concern in Subsection ~~3.04~~<sup>4.4</sup> shall be calculated as per Subsection ~~3.05~~<sup>4.9</sup>. The applicable stack emission rate(s) so calculated shall be additive with the existing emission rate for any stack used to vent both an existing source operation or duplicate source operation(s) and addition(s) or portion(s) thereof.

3.06. The operating process weight for new plants which will contain duplicate source operations shall include the total process weight of those

duplicate units to be installed during the initial five (5) year operating period.

3.07. Except as noted in Subsection ~~3.08~~<sup>4.4</sup>, the increase of the operating process weight rate of any manufacturing process source operation or duplicate source operation by the operation of new, replacement, reactivated, and/or altered source operation(s) shall be considered as an expansion and the allowable emission rates from the source operation(s) which resulted in the increase shall be determined as per Subsection ~~3.08~~<sup>4.4</sup>

3.08. (a) Type 'b' duplicate source operations whose air pollution control equipment efficiency is a minimum of 99 percent by weight and whose total process weight rate is less than 250,000 pounds per hour shall be exempted from the requirements of Subsection ~~3.08~~<sup>4.1</sup> provided that smoke emitted into the open air from any such duplicate source operation is not as dark or darker in shade or appearance than that designated as No. 1 Ringelmann or twenty (20) percent opacity. If a duplicate source operation is expanded by the addition of a new source operation(s) and the total operating process weight rate is then greater than 250,000 pounds per hour, the allowable emission rates from the source operation which resulted in the increase above 250,000 pounds per hour shall be determined as per Subsection ~~3.08~~<sup>4.4</sup>

(b) Primary aluminum reduction potlines which are equipped with a fluidized bed reactor or other similar gas cleaning device which utilizes particulate matter as a media or as a component of a media for collecting

or reducing the emissions of gaseous fluorides, shall be exempted from the requirements of Subsections ~~3.01~~<sup>4.1</sup> and ~~3.04~~<sup>4.4</sup> provided that:

(1) At least 99 percent of the gaseous fluoride is removed from the exit gas stream by such device prior to discharging the cleaned gas stream to the open air; and

(2) The particulate matter loading in the exit gas stream is not greater than 0.01 grains per standard cubic foot of dry stack gas; and

(3) The smoke emitted into the open air from any such duplicate source operation is not as dark or darker in shade or appearance than that designated as No. 1 Ringlemann or twenty (20) percent opacity. If a duplicate source operation is expanded by the addition of new source operation(s) and the total operating process weight rate is then greater than 250,000 pounds per hour, the allowable emission rates from the source operation which resulted in the increase above 250,000 pounds per hour shall be determined as per Subsection ~~3.04~~<sup>4.4</sup>

(c) (1) The emissions of gaseous fluorides and particulate fluorides from prebake cells within an existing primary aluminum plant in operation on or before January 26, 1976, shall be controlled by a system for continuous emission reduction which system shall achieve at least 90 percent fluoride emissions capture efficiency through its primary collection system and at least 99 percent fluoride emissions removal efficiency through its primary removal system; and

(2) Anode butts from such a plant which are recycled in an on-site anode bake plant shall be cleaned as necessary to minimize adherent fluoride bearing bath material.

3.09. Where more than one source operation or combinations thereof, which are part of a duplicate source operation, are vented through separate stacks, the allowable stack emission rates for the separate stacks shall be determined by the following formula:

$$R_s = R_t \frac{W_s}{W_t}$$

Where,

$R_s$  is the allowable stack emission rate for the separate stack venting the source operation(s) in question;

$R_t$  is the total allowable emission rate for the duplicate source operation;

$W_s$  is the operating process weight rate for the source operation(s) vented through the separate stack;

$W_t$  is the total operating process weight rate for the duplicate source operation.

3.10. The provisions of Subsection <sup>4.1</sup> ~~3.01~~, <sup>4.4</sup> ~~3.04~~, and <sup>4.9</sup> ~~3.09~~ shall not apply to the coking of coal.

3.11. The provisions of Subsection <sup>4.1</sup> ~~3.01~~ shall not apply to sinter processes, basic oxygen processes, blast furnace cast house operations, machine

scarfing operations and hot metal transfer operations employed in the manufacturing of steel. The following provisions shall apply:

(a) (1) Particulate matter emissions shall not exceed a concentration of 0.030 grains per dry standard cubic foot from a sinter strand windbox.

(2) Particulate matter emissions shall not exceed a concentration of 0.020 grains per dry standard cubic foot from a sinter strand discharge.

(3) Particulate matter emissions shall not exceed a concentration of 0.020 grains per dry standard cubic foot from the entry and exit ends of a sinter cooler.

(b) (1) Particulate matter emissions from the stack of the main (primary) air pollution control equipment of a basic oxygen process, including emissions from fuel firing in an integral waste heat boiler, shall not exceed 0.11 lbs/ton of steel produced.

(2) Particulate matter emissions from basic oxygen process secondary air pollution control equipment shall not exceed a concentration of 0.020 grains per dry standard cubic foot. The air pollution control device shall capture and control emissions from hot metal and scrap charging, tapping, turndown, slagging, and as required to control slopping emissions.

(c) Particulate matter emissions from any blast furnace cast house air pollution control equipment shall not exceed a concentration of 0.020 grains per dry standard cubic foot.

(d) Particulate matter emissions shall not exceed a concentration of 0.040 grains per dry standard cubic foot from hot metal transfer from

torpedo car to BOF charging ladle during periods when hot metal transfer is actually performed.

(e) Particulate matter emissions shall not exceed a concentration of 0.030 grains per dry standard cubic foot from a machine scarfing operation during periods in which scarfing is actually being performed.

3.12. The provisions of Subsections <sup>4.1</sup>~~3.01~~, <sup>4.2</sup>~~3.04~~ and <sup>4.9</sup>~~3.09~~ shall not apply to petroleum coke calcining kilns in existence on April 1, 1982, provided that particulate matter vented into the open air from each kiln, measured in pounds per hour, shall not exceed the amounts as determined by the following formulas: ...

(a) When manufacturing regular (amorphous) coke:

$$E = 3.64P^{0.67}$$

Where E = allowable emission rate and P = the process weight rate in tons per hour, provided, however, that no kiln manufacturing regular (amorphous) coke shall exceed a maximum emission rate of fifty (50) pounds per hour.

(b) When manufacturing graphite (crystalline) coke:

$$E = 16.89P^{0.67}$$

Where E = allowable emission rate in pounds per hour, and P = process weight rate in tons per hour, provided, however, that no kiln manufacturing graphite (crystalline) coke shall exceed a maximum emissions rate of two hundred (200) pounds per hour.

Provided further that each such kiln is equipped with an incinerator that will be operated at a temperature of not less than 1600°F and have a

residence time of twelve (12) seconds or longer when calcining regular coke and twenty-four (24) seconds or longer when calcining graphite coke, and provided further that, in the event a plant has more than one kiln, such plant shall be operated so that only one (1) of such kilns shall calcine graphite coke at any one time.

3.13. Any stack serving any process source operation or air pollution control equipment on any process source operation shall contain flow straightening devices or a vertical run of sufficient length to establish flow patterns consistent with acceptable stack sampling procedures.

3.14. Potential Hazardous Material Emissions

Persons responsible for manufacturing process source operations from which hazardous particulate material may be emitted such as, but not limited to, lead, arsenic, beryllium, and other such materials shall give the utmost care and consideration to the potential harmful effects of the emissions resulting from such activities. Evaluations of these facilities as to adequacy, efficiency and emission potential will be made on an individual basis by the Commission working in conjunction with other appropriate governmental agencies.

Section 4.05 Control of Fugitive Particulate Matter.

4.01. No person shall cause, suffer, allow, or permit any manufacturing process generating fugitive particulate matter to operate that is not equipped with a system to minimize the emissions of fugitive particulate matter. To minimize means that a particulate capture or suppression

system shall be installed to ensure the lowest fugitive particulate emissions reasonably achievable.

- 4.02. The owner or operator of a plant shall maintain dust control of the plant premises, and plant owned, leased or controlled access roads, by paving, application of asphalt, chemical dust suppressants or other suitable dust control measures. Good operating practices shall be implemented and when necessary dust suppressants shall be applied in relation to stockpiling and general material handling to prevent dust generation and atmospheric entrainment.

Section 8.6

Registration.

After the effective date of this regulation all persons owning and/or operating an existing manufacturing process source operation not previously registered shall register such source operation with the Commission. The information required for registration shall be determined by the Director, and shall be provided in the manner specified by the Director.

Section 8.7

Permits.

No person shall construct, modify, or relocate any manufacturing process source operation without first obtaining a permit in accordance with the provisions of Section Two, Chapter Sixteen, Article Twenty, Paragraph 11b of the Code of West Virginia, as amended, and <sup>Series</sup> ~~Regulations~~ XIII and XIX of this agency.

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Section 7.8 Report and Testing.

7.01. At such reasonable times as the Director may designate the operator of any manufacturing process source operation may be required to conduct or have conducted stack tests to determine the particulate matter loading in exhaust gases when the Director has reason to believe that the stack emission limitation(s) is/are being violated. Such tests shall be conducted in such manner as the Director may specify and be filed on forms and in a manner acceptable to the Director. The Director, or his duly authorized representative, may at his option witness or conduct such stack tests. Should the Director exercise his option to conduct such tests, the operator will provide all the necessary sampling connections and sampling ports to be located in such manner as the Director may require, power for test equipment, and the required safety equipment such as scaffolding, railings, and ladders to comply with generally accepted good safety practices.

7.02. The Director, or his duly authorized representative, may conduct such other tests as he may deem necessary to evaluate air pollution emissions.

Section 8.9 Compliance Programs and Schedules.

8.01. In the event that process equipment or operations in existence prior to the adoption of this regulation do not meet the emission limitations, an acceptable program to fully comply with the regulation shall be developed and offered to the Commission by the person responsible for the installation. This program shall be submitted upon the request of and within such time as shall be fixed by the Commission. Once this program has been approved

by the Commission, the owner and/or operator of such installation shall not be in violation of this regulation so long as the approved or amended program is observed. Compliance programs, schedules, and variances that have previously been issued by the Commission under Regulation VII (1974) shall remain in effect until the expiration date of that compliance program, schedule, or variance.

8.02. In the event that an owner or operator of such process equipment fails to submit a program or an acceptable program and schedule, the Commission shall, by order, determine the compliance program and schedule.

Section 9.10 Variance.

Due to unavoidable malfunction of equipment, emissions exceeding those provided for in this regulation may be permitted by the Director for periods not to exceed ten (10) days upon specific application to the Director. Such application shall be made within twenty-four (24) hours of the malfunction. In cases of major equipment failure, additional time periods may be granted by the Commission provided a corrective program has been submitted by the owner or operator and approved by the Commission.

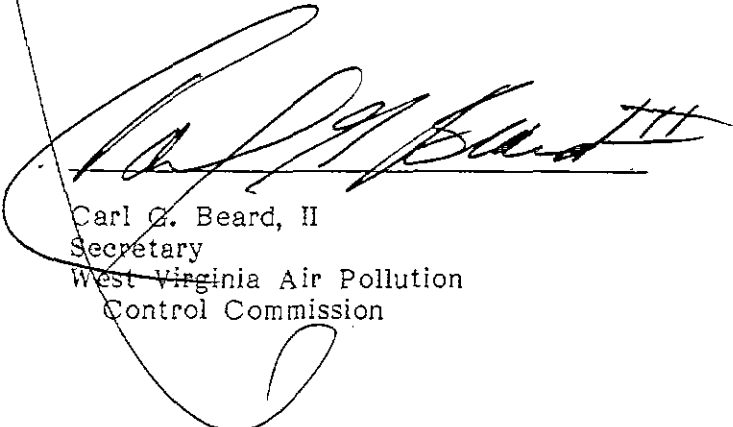
Section 10.11 Exemptions.

Provisions of this regulation shall not apply to particulate emissions regulated by <sup>Series</sup> ~~Regulations II, III, V, and VI~~ <sup>2 3 5 6</sup> or to internal combustion engines, aircraft, and air entrained particulate matter from public or private carriers.

Section 11. Effective Date.

Regulation Series VII (1980) was amended by the Commission on the 27th day of April, 1983, and shall become effective the 27th day of May, 1983. Regulation Series VII (1980), as amended, shall henceforth be cited as Regulation Series VII (1983). Regulation Series VII (1980) was amended by the Commission on the 23rd day of February, 1979, and became effective the 8th day of April 1980. Regulation Series VII (1974) was adopted by the Commission on the 28th day of August, 1974, and became effective October 1, 1974, and superseded Regulation Series VII (1970) which was adopted by the Commission on the 27th day of May, 1970, and became effective July 1, 1970.

The foregoing is a true and correct copy of the West Virginia Air Pollution Control Commission Regulation Series VII (1983) as promulgated on the 27th day of April, 1983.



Carl G. Beard, II  
Secretary  
West Virginia Air Pollution  
Control Commission